



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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269T9259-9
Job Sheet 202610



Part No: 269T9259-9

Part Name: Nut

Part Weight: 0 lbs

Job Created: 10/31/19

Due Date: 12/6/19

Type: SOLD

Note: DWG 269T9259 Rev 2 IPP Rev. A 19.10.11 New issue DP Verify DD

Ship Via:

Job Qty: 6 pcs

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

DAS 21 9-89

22 pcs

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	SL-154 - 1	6 pcs	12/6/19	12/6/19	1.00	0.30	SL-154 - 1		JB 19.11.27
130	QC 2	6 pcs	12/6/19	12/6/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 19.11.27
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

DAS 62 9-89

DAS 62 9-89

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Container No: S235236
Part: 269T9259-9
Job No: 202610
Serial No/Batch: S235236
Revision: 2
Inspector:
Exp Date:

140 QC 8	6 pcs	12/6/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	DAS
				QC 8 - 23	23
				QC 8 - 57	9-89
				QC 8 - 76	
				QC 8 - 61	
150 Packaging 3-1 - Stock - B4B	6 pcs	12/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	26
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160	QC 21 - SA	6 pcs	12/6/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	8-53

GA082

Part Op 120 - MORI SL-154 LATHE 1-Machine as per folio F0 101 (Same as 269T9310-9) FOLIO REV: AA
Descriptions: DWG REV: 2 2-Deburr
130 - QC2- Inspect parts off machine FAI/FAIB
140 - QC8- Inspect parts - second check
150 - Identify as per dwg & Stock Location:
160 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	.1872 ft (.0312 ea)	120-SL-154 - 1	5182185 5232979

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-SL-154 - 1	M303R0.750	0	59	0

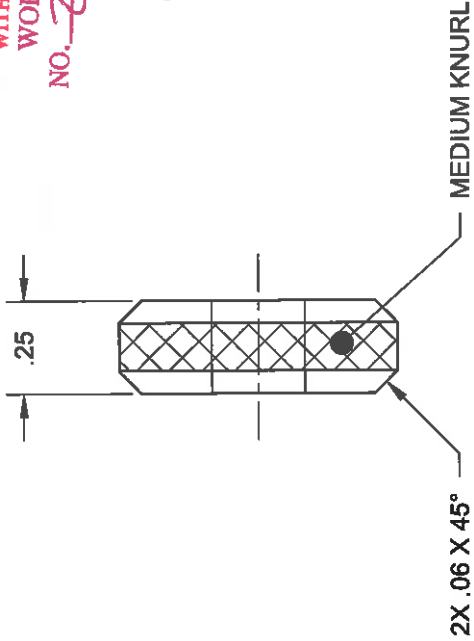
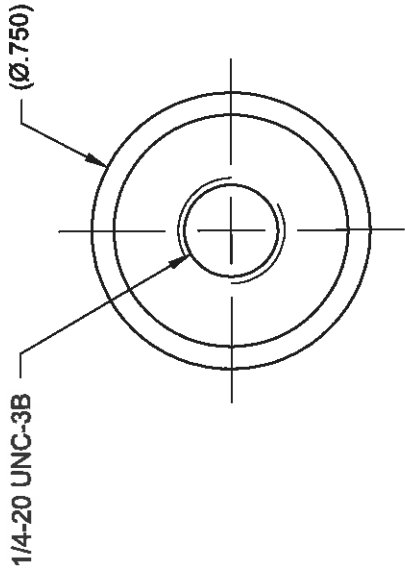
Part Specifications				
Specifications could not be found.				

Plex 10/31/19 9:30 AM Dart.lajeunesse.marie

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REV		REVISIONS		DATE		INITIAL APPROVED	
2		-Ø CH'D DIM WAS Ø.750 IS (Ø.750).		5/1/14		DPD GE	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 202610
MLS
19-10-31



-9
NUT

RED BARN MACHINE	
TITLE MICROMETER LEAD LAG & FLAPPING	
DWG NO.	REV
269T9259-9	2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
XXX ± .010	
.XX ± .030	
FRACTIONS ± 1/32	
ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	
DATE 10-8-09	
SHEET 5 of 5	

